



ARDEX CA 20 P PLUS

Multipurpose Construction Adhesive and Sealant

Shrinkage-free drying

High initial tack / bond strength

Fixes a wide range of materials including: Metal, Glass, Wood, Ceramics and Plastic

Use in conjunction with Weldtec, Butynol and TPO Membrane

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ARDEX CA 20 P PLUS

Multipurpose Construction Adhesive and Sealant

DESCRIPTION

ARDEX CA 20 P PLUS is a versatile, one component, silane modified polymer adhesive and neutral curing sealant that hardens in reaction with moisture. ARDEX CA 20 P PLUS is extremely flexible, with a high initial tack and good bond strength, making it suitable for a wide range of applications.

It is ideal as a general shower, kitchen and bathroom repair adhesive and sealant for replacing tiles, fitting accessories such as soap holders and finishing off joints. Its shrinkage free drying and ability to be used internally and externally on walls and floors adds to the versatility of ARDEX CA 20 P PLUS.

For larger areas and/or chemical resistance applications tests should be carried out prior to use.

USE

ARDEX CA 20 P PLUS is ideal for bonding most construction materials including glass, tiles, ceramics, wood, plastic and metal. It can also be used for repairing areas of loose tiles, carpet or vinyl; for fixing decorative, acoustic and thermal insulation panels as well as decorative beams and sections; also for fixing skirting boards, cable ducts, mirrors, bathroom and shower accessories, and door handles.

ARDEX CA20P PLUS can be used for elastic joints between wood, plastic, metal and ceramic materials or for sealing expansion and connection joints.

ARDEX recommends a trial application to optimise the conditions for particular applications, which may necessitate some surfaces requiring abrading.

TO (SUBSTRATES)

Include concrete, wall panels, timber, waterproofing membranes, glazed and unglazed ceramic tiles, aluminium, plastics, metal, glass, fibreglass and polystyrene foam.

SUBSTRATE PREPARATION

In general, the substrate or joint must be clean, firm and free of dust, dirt, oil, grease, curing compounds, old adhesive residues, aged paints, coatings, bitumen, tar, release agents and other barrier materials.

For optimum performance, the substrate or joint can be slightly damp (no standing water). It is recommended that the backgrounds required drying time, (i.e. concrete) as given in the relevant part of AS 3958, is allowed to elapse prior to fixing materials. For a good bond to green concrete substrates, prime with ARDEX WPM 300.

APPLICATION

Pierce the protective membrane at the tip, attach and trim nozzle to required size and place cartridge in applicator gun.

Apply ARDEX CA20P PLUS in stripes to the substrate or to the item to be fixed. Press the items firmly together within 7-10 minutes after application (at a temperature of 20°C) and before skinning of the adhesive starts.

If using the product for spot fixing repairs, ensure that the maximum distance between glue points is 25 to 30cm and observe the weight of the item being fixed.

When using ARDEX CA 20 P PLUS at low temperatures, it is advisable to pre-warm the cartridge in warm water.

Do not apply ARDEX CA 20 P PLUS at temperatures below 5°C or above 35°C.

The drying time depends on the substrate, climatic conditions and the materials being fixed. Higher humidity will shorten the open time, while lower humidity will extend the open time.

Close open cartridges and reuse as soon as possible. Note: Always remove a small layer of any skinned adhesive before reusing.

If in doubt about characteristics, carry out a trial application. Spillage can be removed when wet using a clean cloth, if the material has dried then scraping with a blade will be required.

PACKAGING

ARDEX CA 20 P PLUS is packed in a PCR cartridge – 310mL net volume.

SHELF LIFE

ARDEX CA 20 P PLUS can be stored for up to 12 months if stored in original, unopened cartridge in cool, dry frost free conditions.

Pay attention to the following:

ARDEX CA 20 P PLUS can be painted over after drying with most commonly used paints; due to the vast range of paints and coatings on the market we recommend a small test area prior to proceeding.

Do not use ARDEX CA 20 P PLUS for chemical resistant applications, use ARDEX epoxy grouts.

Fixing onto fibreglass, with or without grinding the glaze, is recommended only for small repair applications.

SAFETY DATA

Keep out of reach of children and store away from food stuffs. Use in well-ventilated areas. Avoid skin and eye contact. If uncured material makes contact with the eye, flush with clean water for 15 minutes and seek medical advice. In case of skin contact, first wipe skin with a dry cloth then wash with soap and water. If respiratory discomfort is experienced, move to an area for fresh air. If swallowed, do not induce vomiting and seek medical advice. Wear protective gloves, clothing and eye protection. Avoid inhaling dust/fume/gas/mist/vapours/spray. Check with your local Council regarding the disposal of contents. Call the NZ National Poisons Centre on 0800 764 766 (NZ) or call a doctor if you feel unwell. For further technical or health and safety information, please refer to the latest technical or Safety data sheet at ardex.co.nz

TECHNICAL DATA	
Material Base	Silane Modified
Colour	Grey paste
Specific Gravity	approx. 1.45kg/L
Application Properties	at 23°C and 50% RH
Application Temperature	5°C to 35°C
Skinning/Open Time	approx. 7-10 minutes
Curing Time	3-4mm ~ 24 hours
Shrinkage	~2%
Temperature Resistance	-40°C to +90°C (short term of 15-20 mins up to +200°C)
Practical Expansion	25%
Material Requirement	30-40mL per metre
Hardness Shore A	~43
Mechanical Properties	ISO 13007
Shear Adhesion Strength	2.0MPa
Tensile Adhesion Strength	1.0MPa
Construction Sealant Compliance	ISO 11600 Type F (Facade), Class 25LM (Low Modulus)

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GUARANTEE

Toll Free Technical Services:
0800 227 339 (New Zealand)

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