



## ARDEX R 4 E Part B

### Ardex (Ardex NZ)

Chemwatch: 5364-41  
Version No: 3.1.1.1  
Safety Data Sheet according to HSNO Regulations

Chemwatch Hazard Alert Code: 4

Issue Date: 01/11/2019  
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S.GHS.NZL.EN

## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

Product name	ARDEX R 4 E Part B
Synonyms	Not Available
Proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains 4,4'-methylenebis(cyclohexylamine))
Other means of identification	Not Available

### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Substrate preparation.
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### Details of the supplier of the safety data sheet

Registered company name	Ardex (Ardex NZ)
Address	32 Lane Street Woolston Christchurch New Zealand
Telephone	+64 3384 3029
Fax	+64 3384 9779
Website	Not Available
Email	Not Available

### Emergency telephone number

Association / Organisation	Ardex (Ardex NZ)
Emergency telephone numbers	+64 3 373 6900
Other emergency telephone numbers	0800 764 766 (NZ NPC)

## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

Considered a Hazardous Substance according to the criteria of the New Zealand Hazardous Substances New Organisms legislation.  
Classified as Dangerous Goods for transport purposes.

### CHEMWATCH HAZARD RATINGS

	Min	Max
Flammability	1	2
Toxicity	2	4
Body Contact	4	4
Reactivity	1	2
Chronic	2	2

0 = Minimum  
1 = Low  
2 = Moderate  
3 = High  
4 = Extreme

Classification [1]	Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 5, Acute Toxicity (Inhalation) Category 4, Skin Corrosion/Irritation Category 1A, Serious Eye Damage Category 1, Skin Sensitizer Category 1, Specific target organ toxicity - single exposure Category 2, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Chronic Aquatic Hazard Category 4, Acute Vertebrate Hazard Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI
Determined by Chemwatch using GHS/HSNO criteria	6.1D (inhalation), 6.1D (oral), 6.1E (dermal), 8.2A, 8.3A, 6.5B (contact), 6.9B, 9.1D, 9.3C

### Label elements

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Hazard pictogram(s)	
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SIGNAL WORD	<b>DANGER</b>
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**Hazard statement(s)**

<b>H302</b>	Harmful if swallowed.
<b>H313</b>	May be harmful in contact with skin.
<b>H332</b>	Harmful if inhaled.
<b>H314</b>	Causes severe skin burns and eye damage.
<b>H317</b>	May cause an allergic skin reaction.
<b>H371</b>	May cause damage to organs.
<b>H335</b>	May cause respiratory irritation.
<b>H413</b>	May cause long lasting harmful effects to aquatic life.
<b>H433</b>	Harmful to terrestrial vertebrates.

**Precautionary statement(s) Prevention**

<b>P260</b>	Do not breathe mist/vapours/spray.
<b>P271</b>	Use only outdoors or in a well-ventilated area.
<b>P273</b>	Avoid release to the environment.
<b>P280</b>	Wear protective gloves/protective clothing/eye protection/face protection.

**Precautionary statement(s) Response**

<b>P301+P330+P331</b>	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
<b>P303+P361+P353</b>	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
<b>P305+P351+P338</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
<b>P310</b>	Immediately call a POISON CENTER/doctor/physician/first aider.

**Precautionary statement(s) Storage**

<b>P405</b>	Store locked up.
<b>P403+P233</b>	Store in a well-ventilated place. Keep container tightly closed.

**Precautionary statement(s) Disposal**

<b>P501</b>	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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**SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**

**Substances**

See section below for composition of Mixtures

**Mixtures**

CAS No	%[weight]	Name
135108-88-2	25-50	<u>formaldehyde/ benzenamine, hydrogenated</u>
100-51-6	>25	<u>benzyl alcohol</u>
1761-71-3	5-10	<u>4,4'-methylenebis(cyclohexylamine)</u>
90-72-2	<10	<u>2,4,6-tris(dimethylamino)methylphenol</u>

**SECTION 4 FIRST AID MEASURES**

**Description of first aid measures**

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>▶ Transport to hospital or doctor without delay.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately flush body and clothes with large amounts of water, using safety shower if available.</li> <li>▶ Quickly remove all contaminated clothing, including footwear.</li> <li>▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.</li> <li>▶ Transport to hospital, or doctor.</li> </ul>

<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor, without delay.</li> <li>▶ Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema.</li> <li>▶ Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs).</li> <li>▶ As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested.</li> <li>▶ Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered.</li> </ul> <p><b>This must definitely be left to a doctor or person authorised by him/her.</b> (ICSC13719)</p>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ For advice, contact a Poisons Information Centre or a doctor at once.</li> <li>▶ Urgent hospital treatment is likely to be needed.</li> <li>▶ <b>If swallowed do NOT induce vomiting.</b></li> <li>▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>▶ Observe the patient carefully.</li> <li>▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>▶ Transport to hospital or doctor without delay.</li> </ul>

#### Indication of any immediate medical attention and special treatment needed

For acute or short-term repeated exposures to highly alkaline materials:

- ▶ Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- ▶ Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- ▶ Oxygen is given as indicated.
- ▶ The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- ▶ Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.

INGESTION:

- ▶ Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

- ▶ Neutralising agents should never be given since exothermic heat reaction may compound injury.

\* Catharsis and emesis are absolutely contra-indicated.

\* Activated charcoal does not absorb alkali.

\* Gastric lavage should not be used.

Supportive care involves the following:

- ▶ Withhold oral feedings initially.
- ▶ If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- ▶ Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- ▶ Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

- ▶ Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

Clinical experience of benzyl alcohol poisoning is generally confined to premature neonates in receipt of preserved intravenous salines.

- ▶ Metabolic acidosis, bradycardia, skin breakdown, hypotonia, hepatorenal failure, hypotension and cardiovascular collapse are characteristic.
- ▶ High urine benzoate and hippuric acid as well as elevated serum benzoic acid levels are found.
- ▶ The so-called "gaspings syndrome" describes the progressive neurological deterioration of poisoned neonates.
- ▶ Management is essentially supportive.

## SECTION 5 FIREFIGHTING MEASURES

### Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

### Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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### Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear full body protective clothing with breathing apparatus.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Use fire fighting procedures suitable for surrounding area.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Combustible.</li> <li>▶ Slight fire hazard when exposed to heat or flame.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>▶ On combustion, may emit toxic fumes of carbon monoxide (CO).</li> </ul> <p>Combustion products include: carbon dioxide (CO<sub>2</sub>) aldehydes nitrogen oxides (NO<sub>x</sub>) other pyrolysis products typical of burning organic material. May emit corrosive fumes.</p>

## SECTION 6 ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

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See section 8

**Environmental precautions**

See section 12

**Methods and material for containment and cleaning up**

<b>Minor Spills</b>	<p>Environmental hazard - contain spillage.</p> <ul style="list-style-type: none"> <li>▶ Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material.</li> <li>▶ Check regularly for spills and leaks.</li> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> <li>▶ Contain and absorb spill with sand, earth, inert material or vermiculite.</li> </ul>
<b>Major Spills</b>	<p>Environmental hazard - contain spillage.</p> <ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear full body protective clothing with breathing apparatus.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

**SECTION 7 HANDLING AND STORAGE**

**Precautions for safe handling**

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▶ <b>DO NOT</b> allow clothing wet with material to stay in contact with skin</li> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ <b>WARNING: To avoid violent reaction, ALWAYS add material to water and NEVER water to material.</b></li> </ul>
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ <b>DO NOT</b> store near acids, or oxidising agents</li> <li>▶ No smoking, naked lights, heat or ignition sources.</li> <li>▶ Store in original containers.</li> <li>▶ Keep containers securely sealed.</li> <li>▶ No smoking, naked lights or ignition sources.</li> <li>▶ Store in a cool, dry, well-ventilated area.</li> </ul>

**Conditions for safe storage, including any incompatibilities**

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ Lined metal can, lined metal pail/ can.</li> <li>▶ Plastic pail.</li> <li>▶ Polyliner drum.</li> <li>▶ Packing as recommended by manufacturer.</li> </ul> <p>For low viscosity materials</p> <ul style="list-style-type: none"> <li>▶ Drums and jerricans must be of the non-removable head type.</li> <li>▶ Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> </ul> <p>For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):</p> <ul style="list-style-type: none"> <li>▶ Removable head packaging;</li> <li>▶ Cans with friction closures and</li> <li>▶ low pressure tubes and cartridges</li> </ul> <p>may be used.</p>
<b>Storage incompatibility</b>	<ul style="list-style-type: none"> <li>▶ Avoid strong acids, acid chlorides, acid anhydrides and chloroformates.</li> <li>▶ Avoid contact with copper, aluminium and their alloys.</li> <li>▶ Avoid reaction with oxidising agents</li> <li>▶ Avoid cross contamination between the two liquid parts of product (kit).</li> <li>▶ If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation with gelation and evolution of heat (exotherm) may occur.</li> <li>▶ This excess heat may generate toxic vapour</li> </ul>

**SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION**

**Control parameters**

**OCCUPATIONAL EXPOSURE LIMITS (OEL)**

**INGREDIENT DATA**

Not Available

**EMERGENCY LIMITS**

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
benzyl alcohol	Benzyl alcohol	30 ppm	52 ppm	740 ppm
2,4,6-tris(dimethylamino)methylphenol	Tris(dimethylaminomethyl)phenol, 2,4,6-	6.5 mg/m3	72 mg/m3	430 mg/m3

Ingredient	Original IDLH	Revised IDLH
formaldehyde/ benzenamine, hydrogenated	Not Available	Not Available
benzyl alcohol	Not Available	Not Available
4,4'-methylenebis(cyclohexylamine)	Not Available	Not Available


2,4,6-tris[(dimethylamino)methyl]phenol	Not Available	Not Available
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**OCCUPATIONAL EXPOSURE BANDING**

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
formaldehyde/ benzenamine, hydrogenated	E	≤ 0.1 ppm
benzyl alcohol	E	≤ 0.1 ppm
4,4'-methylenebis(cyclohexylamine)	E	≤ 0.1 ppm

**Notes:** Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

**Exposure controls**

<b>Appropriate engineering controls</b>	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.
<b>Personal protection</b>	
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure.</li> <li>Chemical goggles whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted.</li> <li>Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection.</li> <li>Alternatively a gas mask may replace splash goggles and face shields.</li> </ul>
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	<ul style="list-style-type: none"> <li>Elbow length PVC gloves</li> <li>When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.</li> </ul> <p><b>NOTE:</b></p> <ul style="list-style-type: none"> <li>The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care.</p>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>Overalls.</li> <li>PVC Apron.</li> <li>PVC protective suit may be required if exposure severe.</li> <li>Eyewash unit.</li> </ul>

**Recommended material(s)****GLOVE SELECTION INDEX**

Glove selection is based on a modified presentation of the: "Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:  
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Material	CPI
BUTYL	A
VITON	A

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

**Respiratory protection**

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	AK-AUS / Class1 P2	-
up to 50	1000	-	AK-AUS / Class 1 P2
up to 50	5000	Airline *	-
up to 100	5000	-	AK-2 P2
up to 100	10000	-	AK-3 P2
100+			Airline**

\* - Continuous Flow \*\* - Continuous-flow or positive pressure demand  
A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

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- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

**SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES**

**Information on basic physical and chemical properties**

<b>Appearance</b>	Amber coloured alkaline liquid with amine odour.		
<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	1.02
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	Not Available	<b>Decomposition temperature</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Applicable	<b>Viscosity (cSt)</b>	220
<b>Initial boiling point and boiling range (°C)</b>	>200	<b>Molecular weight (g/mol)</b>	Not Applicable
<b>Flash point (°C)</b>	>100	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Not Applicable	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Available	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	Not Available	<b>Volatile Component (%vol)</b>	Not Available
<b>Vapour pressure (kPa)</b>	<0.133	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Not Available	<b>pH as a solution (1%)</b>	Not Available
<b>Vapour density (Air = 1)</b>	Not Available	<b>VOC g/L</b>	Not Available

**SECTION 10 STABILITY AND REACTIVITY**

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

**SECTION 11 TOXICOLOGICAL INFORMATION**

**Information on toxicological effects**

<b>Inhaled</b>	<p>Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhaling corrosive bases may irritate the respiratory tract. Symptoms include cough, choking, pain and damage to the mucous membrane. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.</p> <p>Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing "amine asthma".</p>
<b>Ingestion</b>	<p>The material can produce severe chemical burns within the oral cavity and gastrointestinal tract following ingestion. Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.</p> <p>Ingestion of alkaline corrosives may produce burns around the mouth, ulcerations and swellings of the mucous membranes, profuse saliva production, with an inability to speak or swallow. Both the oesophagus and stomach may experience burning pain; vomiting and diarrhoea may follow.</p> <p>Ingestion of amine epoxy-curing agents (hardeners) may cause severe abdominal pain, nausea, vomiting or diarrhoea. The vomitus may contain blood and mucus.</p>
<b>Skin Contact</b>	<p>The material can produce severe chemical burns following direct contact with the skin.</p> <p>Amine epoxy-curing agents (hardeners) may produce primary skin irritation and sensitisation dermatitis in predisposed individuals. Cutaneous reactions include erythema, intolerable itching and severe facial swelling.</p> <p>Skin contact with alkaline corrosives may produce severe pain and burns; brownish stains may develop. The corroded area may be soft, gelatinous and necrotic; tissue destruction may be deep.</p>

	Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
<b>Eye</b>	The material can produce severe chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating. If applied to the eyes, this material causes severe eye damage. Direct eye contact with corrosive bases can cause pain and burns. There may be swelling, epithelium destruction, clouding of the cornea and inflammation of the iris. Mild cases often resolve; severe cases can be prolonged with complications such as persistent swelling, scarring, permanent cloudiness, bulging of the eye, cataracts, eyelids glued to the eyeball and blindness.
<b>Chronic</b>	Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Inhalation of epoxy resin amine hardeners (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting several days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing "amine asthma". Sensitisation may give severe responses to very low levels of exposure, i.e. hypersensitivity.

ARDEX R 4 E Part B	TOXICITY	IRRITATION
	Oral (Rat) LD50: >500 mg/kg <sup>[2]</sup>	Not Available
formaldehyde/ benzenamine, hydrogenated	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >1000 mg/kg <sup>[1]</sup>	Skin: adverse effect observed (corrosive) <sup>[1]</sup>
	Oral (rat) LD50: 300 mg/kg <sup>[1]</sup>	
benzyl alcohol	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 2000 mg/kg <sup>[2]</sup>	Eye (rabbit): 0.75 mg open SEVERE
	Inhalation (rat) LC50: >4.178 mg/l/4h <sup>[2]</sup>	Eye: adverse effect observed (irritating) <sup>[1]</sup>
	Oral (rat) LD50: 1230 mg/kg <sup>[2]</sup>	Skin (man): 16 mg/48h-mild
		Skin (rabbit):10 mg/24h open-mild
	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>	
4,4'-methylenebis(cyclohexylamine)	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >1000 mg/kg <sup>[1]</sup>	Eye (rabbit): 10uL/24h SEVERE
	Inhalation (mouse) LC50: 0.4 mg/l/4h <sup>[2]</sup>	Eye: adverse effect observed (irreversible damage) <sup>[1]</sup>
	Oral (rat) LD50: 350 mg/kg <sup>[1]</sup>	Eye: adverse effect observed (irritating) <sup>[1]</sup>
		Skin (rabbit): SEVERE Corrosive **
	Skin: adverse effect observed (corrosive) <sup>[1]</sup>	
2,4,6-tris[(dimethylamino)methyl]phenol	TOXICITY	IRRITATION
	dermal (rat) LD50: >973 mg/kg <sup>[1]</sup>	Eye (rabbit): 0.05 mg/24h - SEVERE
	Inhalation (rat) LC50: >0.125 mg/l/1hr. <sup>[2]</sup>	Eye: adverse effect observed (irreversible damage) <sup>[1]</sup>
	Oral (rat) LD50: 1200 mg/kg <sup>[2]</sup>	Skin (rabbit): 2 mg/24h - SEVERE
	Skin: adverse effect observed (corrosive) <sup>[1]</sup>	

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. \* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

<b>FORMALDEHYDE/ BENZENAMINE, HYDROGENATED</b>	Amine adducts have much reduced volatility and are less irritating to the skin and eyes than amine hardeners. However commercial amine adducts may contain a percentage of unreacted amine and all unnecessary contact should be avoided. Amine adducts are prepared by reacting excess primary amines with epoxy resin.
<b>BENZYL ALCOHOL</b>	Unlike benzylic alcohols, the beta-hydroxyl group of the members of benzyl alkyl alcohols contributes to break down reactions but do not undergo phase II metabolic activation. Though structurally similar to cancer causing ethyl benzene, phenethyl alcohol is only of negligible concern due to limited similarity in their pattern of activity. For benzoates: Benzyl alcohol, benzoic acid and its sodium and potassium salt have a common metabolic and excretion pathway. All but benzyl alcohol are considered to be unharmed and of low acute toxicity. They may cause slight irritation by oral, dermal or inhalation exposure except sodium benzoate which doesn't irritate the skin. Studies showed increased mortality, reduced weight gain, liver and kidney effects at higher doses, also, lesions of the brains, thymus and skeletal muscles may occur with benzyl alcohol. Adverse reactions to fragrances in perfumes and fragranced cosmetic products include allergic contact dermatitis, irritant contact dermatitis, sensitivity to light, immediate contact reactions, and pigmented contact dermatitis. Airborne and conjugal contact dermatitis occurs. Contact allergy is a lifelong condition, so symptoms may occur on re-exposure. Allergic contact dermatitis can be severe and widespread, with significant impairment of quality of life and potential consequences for fitness for work. If the perfume contains a sensitizing component, intolerance to perfumes by inhalation may occur. Fragrance allergens act as haptens, low molecular weight chemicals that cause an immune response only when attached to a carrier protein. However, not all sensitizing fragrance chemicals are directly reactive, but require previous activation. A prehapten is a chemical that itself causes little or no sensitization, but is transformed into a hapten in the skin (bioactivation), usually via enzyme catalysis. It is not always possible to know whether a particular allergen that is not directly reactive acts as a prehapten or a prohapten, or both. This is a member or analogue of a group of benzyl derivatives generally regarded as safe (GRAS), based partly on their self-limiting properties as flavouring substances in food. In humans and other animals, they are rapidly absorbed, broken down and excreted, with a wide safety margin. They also lack significant potential to cause genetic toxicity and mutations. The intake of benzyl

	derivatives as natural components of traditional foods is actually higher than the intake as intentionally added flavouring substances. The aryl alkyl alcohol (AAA) fragrance ingredients have diverse chemical structures, with similar metabolic and toxicity profiles. The AAA fragrances demonstrate low acute and subchronic toxicity by skin contact and swallowing. At concentrations likely to be encountered by consumers, AAA fragrance ingredients are non-irritating to the skin. The potential for eye irritation is minimal.
4,4'-METHYLENEBIS(CYCLOHEXYLAMINE)	The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may produce respiratory tract irritation, and result in damage to the lung including reduced lung function.
2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.
FORMALDEHYDE/ BENZENAMINE, HYDROGENATED & 4,4'-METHYLENEBIS(CYCLOHEXYLAMINE) & 2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.
FORMALDEHYDE/ BENZENAMINE, HYDROGENATED & 2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL	No significant acute toxicological data identified in literature search.
BENZYL ALCOHOL & 4,4'-METHYLENEBIS(CYCLOHEXYLAMINE)	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
4,4'-METHYLENEBIS(CYCLOHEXYLAMINE) & 2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL	Overexposure to most of these materials may cause adverse health effects. Many amine-based compounds can cause release of histamines, which, in turn, can trigger allergic and other physiological effects, including constriction of the bronchi or asthma and inflammation of the cavity of the nose. Whole-body symptoms include headache, nausea, faintness, anxiety, a decrease in blood pressure, rapid heartbeat, itching, reddening of the skin, urticaria (hives) and swelling of the face, which are usually transient. There are generally four routes of possible or potential exposure: inhalation, skin contact, eye contact, and swallowing. Inhalation: Inhaling vapours may result in moderate to severe irritation of the tissues of the nose and throat and can irritate the lungs. Higher concentrations of certain amines can produce severe respiratory irritation, characterized by discharge from the nose, coughing, difficulty in breathing and chest pain. Chronic exposure via inhalation may cause headache, nausea, vomiting, drowsiness, sore throat, inflammation of the bronchi and lungs, and possible lung damage.

Acute Toxicity	✓	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification  
✓ – Data available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

### Toxicity

ARDEX R 4 E Part B	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available
formaldehyde/ benzenamine, hydrogenated	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	63mg/L	2
	EC50	48	Crustacea	15.4mg/L	2
	EC50	72	Algae or other aquatic plants	43.94mg/L	2
	EC10	72	Algae or other aquatic plants	1.2mg/L	2
	NOEC	96	Fish	40mg/L	2
benzyl alcohol	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	10mg/L	2
	EC50	48	Crustacea	230mg/L	2
	EC50	96	Algae or other aquatic plants	76.828mg/L	2
	NOEC	336	Fish	5.1mg/L	2
4,4'-methylenebis(cyclohexylamine)	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	9.048mg/L	3
	EC50	48	Crustacea	6.84mg/L	2
	EC50	72	Algae or other aquatic plants	2-164mg/L	2

Continued...



ARDEX R 4 E Part B

	EC0	48	Crustacea	2.5mg/L	2
	NOEC	504	Crustacea	4mg/L	2
2,4,6-tris[(dimethylamino)methyl]phenol	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	175mg/L	2
	EC50	72	Algae or other aquatic plants	2.8mg/L	2

**Legend:** Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.  
Prevent, by any means available, spillage from entering drains or water courses.  
**DO NOT discharge into sewer or waterways.**

**Persistence and degradability**

Ingredient	Persistence: Water/Soil	Persistence: Air
benzyl alcohol	LOW	LOW
4,4'-methylenebis(cyclohexylamine)	HIGH	HIGH
2,4,6-tris[(dimethylamino)methyl]phenol	HIGH	HIGH

**Bioaccumulative potential**

Ingredient	Bioaccumulation
benzyl alcohol	LOW (LogKOW = 1.1)
4,4'-methylenebis(cyclohexylamine)	LOW (LogKOW = 3.2649)
2,4,6-tris[(dimethylamino)methyl]phenol	LOW (LogKOW = 0.773)

**Mobility in soil**

Ingredient	Mobility
benzyl alcohol	LOW (KOC = 15.66)
4,4'-methylenebis(cyclohexylamine)	LOW (KOC = 672.4)
2,4,6-tris[(dimethylamino)methyl]phenol	LOW (KOC = 15130)

**SECTION 13 DISPOSAL CONSIDERATIONS**

**Waste treatment methods**

<b>Product / Packaging disposal</b>	<ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Recycle wherever possible.</li> <li>▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li> <li>▶ Treat and neutralise at an approved treatment plant.</li> <li>▶ Treatment should involve: Neutralisation with suitable dilute acid followed by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).</li> </ul>
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Ensure that the hazardous substance is disposed in accordance with the Hazardous Substances (Disposal) Notice 2017

**Disposal Requirements**

Packages that have been in direct contact with the hazardous substance must be only disposed if the hazardous substance was appropriately removed and cleaned out from the package. The package must be disposed according to the manufacturer's directions taking into account the material it is made of. Packages which hazardous content have been appropriately treated and removed may be recycled.  
The hazardous substance must only be disposed if it has been treated by a method that changed the characteristics or composition of the substance and it is no longer hazardous.

**SECTION 14 TRANSPORT INFORMATION**

**Labels Required**

	
<b>Marine Pollutant</b>	NO
<b>HAZCHEM</b>	2X

**Land transport (UN)**

<b>UN number</b>	2735
<b>UN proper shipping name</b>	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains 4,4'-methylenebis(cyclohexylamine))
<b>Transport hazard class(es)</b>	Class : 8
	Subrisk : Not Applicable
<b>Packing group</b>	II
<b>Environmental hazard</b>	Not Applicable
<b>Special precautions for user</b>	Special provisions : 274
	Limited quantity : 1 L

**Air transport (ICAO-IATA / DGR)**

<b>UN number</b>	2735
<b>UN proper shipping name</b>	Amines, liquid, corrosive, n.o.s. * (contains 4,4'-methylenebis(cyclohexylamine)); Polyamines, liquid, corrosive, n.o.s. * (contains 4,4'-methylenebis(cyclohexylamine))
<b>Transport hazard class(es)</b>	ICAO/IATA Class : 8
	ICAO / IATA Subrisk : Not Applicable
	ERG Code : 8L
<b>Packing group</b>	II
<b>Environmental hazard</b>	Not Applicable
<b>Special precautions for user</b>	Special provisions : A3 A803
	Cargo Only Packing Instructions : 855
	Cargo Only Maximum Qty / Pack : 30 L
	Passenger and Cargo Packing Instructions : 851
	Passenger and Cargo Maximum Qty / Pack : 1 L
	Passenger and Cargo Limited Quantity Packing Instructions : Y840
	Passenger and Cargo Limited Maximum Qty / Pack : 0.5 L

**Sea transport (IMDG-Code / GGVSee)**

<b>UN number</b>	2735
<b>UN proper shipping name</b>	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains 4,4'-methylenebis(cyclohexylamine))
<b>Transport hazard class(es)</b>	IMDG Class : 8
	IMDG Subrisk : Not Applicable
<b>Packing group</b>	II
<b>Environmental hazard</b>	Not Applicable
<b>Special precautions for user</b>	EMS Number : F-A , S-B
	Special provisions : 274
	Limited Quantities : 1 L

**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**SECTION 15 REGULATORY INFORMATION**

**Safety, health and environmental regulations / legislation specific for the substance or mixture**

This substance is to be managed using the conditions specified in an applicable Group Standard

HSR Number	Group Standard
HSR100425	Pharmaceutical Active Ingredients Group Standard 2017

**FORMALDEHYDE/ BENZENAMINE, HYDROGENATED IS FOUND ON THE FOLLOWING REGULATORY LISTS**

New Zealand Inventory of Chemicals (NZIoC)

**BENZYL ALCOHOL IS FOUND ON THE FOLLOWING REGULATORY LISTS**

New Zealand Approved Hazardous Substances with controls  
New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data  
New Zealand Inventory of Chemicals (NZIoC)

**4,4'-METHYLENEBIS(CYCLOHEXYLAMINE) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

New Zealand Approved Hazardous Substances with controls  
New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals

New Zealand Inventory of Chemicals (NZIoC)

#### 2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL IS FOUND ON THE FOLLOWING REGULATORY LISTS

New Zealand Approved Hazardous Substances with controls  
New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data  
New Zealand Inventory of Chemicals (NZIoC)

#### Hazardous Substance Location

Subject to the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Hazard Class	Quantity beyond which controls apply for closed containers	Quantity beyond which controls apply when use occurring in open containers
Not Applicable	Not Applicable	Not Applicable

#### Certified Handler

Subject to Part 4 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Class of substance	Quantities
8.2A	Any quantity

Refer Group Standards for further information

#### Tracking Requirements

Not Applicable

#### National Inventory Status

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	No (formaldehyde/ benzenamine, hydrogenated; benzyl alcohol; 4,4'-methylenebis(cyclohexylamine); 2,4,6-tris[(dimethylamino)methyl]phenol)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (formaldehyde/ benzenamine, hydrogenated)
Japan - ENCS	No (formaldehyde/ benzenamine, hydrogenated)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (formaldehyde/ benzenamine, hydrogenated; 4,4'-methylenebis(cyclohexylamine))
Vietnam - NCI	Yes
Russia - ARIPS	No (formaldehyde/ benzenamine, hydrogenated)
<b>Legend:</b>	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

#### SECTION 16 OTHER INFORMATION

<b>Revision Date</b>	01/11/2019
<b>Initial Date</b>	12/08/2019

#### SDS Version Summary

Version	Issue Date	Sections Updated
3.1.1.1	01/11/2019	One-off system update. NOTE: This may or may not change the GHS classification

#### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

#### Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average  
PC—STEL: Permissible Concentration-Short Term Exposure Limit  
IARC: International Agency for Research on Cancer  
ACGIH: American Conference of Governmental Industrial Hygienists  
STEL: Short Term Exposure Limit  
TEEL: Temporary Emergency Exposure Limit.  
IDLH: Immediately Dangerous to Life or Health Concentrations  
OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level  
LOAEL: Lowest Observed Adverse Effect Level  
TLV: Threshold Limit Value  
LOD: Limit Of Detection  
OTV: Odour Threshold Value  
BCF: BioConcentration Factors  
BEI: Biological Exposure Index

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