



**SPECIFY WITH
CONFIDENCE**

BRANZ Appraisals

**Technical Assessments of
products for building and
construction**

**BRANZ
APPRAISAL
CERTIFICATE
No. 473 (2005)**

SUPERFLEX™ EXTERNAL WATERPROOFING MEMBRANES

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Product

1.1 Superflex™ External Waterproofing Membranes are liquid applied waterproofing membranes for use under ceramic tile finishes on external decks and balconies.



Scope

2.1 Superflex™ External Waterproofing Membranes have been appraised for use as waterproofing membranes for buildings within the following scope:

- scope limitations of NZBC Acceptable Solution E2/AS1, Paragraph 1.1; and,
- with timber supporting structures designed and constructed in accordance with the NZBC; and,
- with substrates of fibre cement compressed sheet; and,
- with decks that have a maximum size of 40m².

2.2 Superflex™ External Waterproofing Membranes have also been appraised for use as waterproofing membranes for external reinforced concrete pedestrian decks and balconies for buildings within the following scope:

- up to 3 storeys with a maximum height from ground to eaves of 10m and with a floor plan area limited only by seismic and structural control joints; and,
- with the reinforced concrete structure designed and constructed in accordance with the NZBC.

2.3 This Appraisal is limited to decks and balconies within the following scope:

- constructed to suitable falls (Refer Paragraph 12.1 – 12.9); and,
- with the membranes continually protected from exposure to UV (ultra violet) light and from physical damage by ceramic tile finishes; and,
- with decks and balconies designed and constructed such that deflections do not exceed 1/360th of the span; and,
- with no steps within the deck level, no integral roof gardens and no down pipe discharging directly onto the deck.

2.4 Movement and control joints in the substrate must be carried through to the tile finish. The design and construction of the substrate and movement and control joints is specific to each building, and therefore the responsibility of the building designer and building contractor and is outside the scope of this Certificate.

2.5 Ceramic tile finishes are outside the scope of this Certificate.

2.6 The membranes must be installed in accordance with the Ardex New Zealand Ltd Technical Literature referred to in Paragraph 6.1 and by Ardex trained and approved applicators

Building Regulations

New Zealand Building Code (NZBC)

3.1 In the opinion of BRANZ, Superflex™ External Waterproofing Membranes, if designed, used, installed and maintained in accordance with the statements and conditions of this Certificate, will meet or contribute to meeting the following provisions of the NZBC:

Clause B2 DURABILITY: Performance B2.3.1 (b) 15 years. Superflex™ External Waterproofing Membranes meet this requirement. See Paragraph 9.1.

Clause E2 EXTERNAL MOISTURE: Performance E2.3.1 and E2.3.2. Decks and balconies incorporating Superflex™ External Waterproofing Membranes meet this requirement. See Paragraphs 12.1 – 12.9.

Clause F2 HAZARDOUS BUILDING MATERIALS: Performance F2.3.1. Superflex™ External Waterproofing Membranes meet this requirement and will not present a health hazard to people.

3.2 This Certificate appraises an Alternative Solution in terms of New Zealand Building Code Compliance.

Technical Specification

4.1 Materials supplied by Ardex NZ Ltd are as follows:

Superflex™ 1 Premixed Bathroom and Balcony

- A one part, polymer-based, ready-to-use, liquid-applied membrane containing micro-fibres, supplied as a light blue thixotropic paste in 6.5 kg (approximately 5 litres) and 20 kg (approximately 15 litres) pails.

Superflex™ 3 Two Part Bathroom and Balcony

- A fast drying, two part, flexible, cementitious-based, liquid applied membrane containing micro-fibres. It is supplied as Superflex™ 3 Part A Liquid in 10 and 20 kg pails and Superflex™ 3 Part B Powder in 10 kg multi-wall bags. When dry, the membrane is light grey in colour.

Superflex™ Primer

- A water-based primer used to seal substrates and enhance the adhesion of the membranes. It is supplied as a red coloured liquid in 20 kg plastic containers.

Handling and Storage

5.1 All materials must be stored inside, up off concrete floors, in dry conditions, out of direct sunlight and out of freezing conditions. The membrane products have a shelf life of 12 months from date of manufacture in the original unopened packaging. Once opened, the products must be used within 3 months.

Technical Literature

6.1 Refer to the Appraisals listing on the BRANZ website for details of the current Technical Literature for the Superflex™ External Waterproofing Membranes. The Technical Literature must be read in conjunction with this Certificate. All aspects of design, use, installation and maintenance contained in the Technical Literature and within the scope of this Certificate must be followed.

Design Information

General

7.1 Superflex™ External Waterproofing Membranes are for use on decks and balconies where an impervious waterproof membrane is required to prevent damage to building elements and adjoining areas.

7.2 The Superflex™ 3 Two Part Bathroom and Balcony product is designed to be used where a quicker curing time is required, such as in cool or humid conditions.

7.3 The membranes must be protected from exposure to UV light and from physical damage by ceramic tile finishes.

7.4 The effective control of internal moisture must be considered at the design stage due to the impermeability of the membrane. Refer to BRANZ publication “Good Practice Guide to Membrane Roofing.”

7.5 Movement and control joints may be required depending on the shape and size of the deck, and the finish specified. Design guidelines for control joints for tiles can be found in the BRANZ Tiling Good Practice Guide.

7.6 Timber framing systems must comply with NZS 3604, or where specific engineering design is used, the framing shall be of at least equivalent stiffness to the framing provisions of NZS 3604, or comply with the serviceability criteria of NZS 4203. In all cases framing must be provided so that the maximum span of the substrate as specified by the substrate manufacturer is met and that all sheet edges are fully supported. Timber framing systems supporting the substrates must be constructed such that deflections do not exceed 1/360th of the span. Where NZS 3604 is used, the allowable joist spans given in Table 7.1 shall be reduced by 20%.

Substrates

Fibre Cement Compressed Sheet

8.1 Fibre cement compressed sheet must be manufactured to comply with the requirements of AS 2908.2 and must be specified by the manufacturer as being suitable for use as an external decking substrate. The fibre cement sheet must be of a thickness to meet specific structural design requirements and must be secured to the structure to resist wind uplift and all other forces acting on the deck or balcony, such as deflection from gravity and live loads. Installation must be in accordance with instructions of the manufacturer.

Concrete

8.2 Concrete substrates must be to a specific engineering design meeting the requirements of the NZBC, such as concrete construction to NZS 3101.

Durability

Serviceable Life

9.1 Superflex™ External Waterproofing Membranes, when subjected to normal conditions of environment and use, are expected to have a serviceable life of at least 15 years and be compatible with tiling finishes with a design service life of 15-25 years.

Maintenance

10.1 No maintenance of the membranes will be required provided significant substrate movement does not occur and the finish course remains intact. Regular checks must be made of the tiling to ensure it is sound. Any cracks or damage must be repaired immediately by repairing the tiling and any grout or

sealant.

10.2 In the event of damage to the membranes, the tiling course must be removed and the membrane repaired by removing the damaged portion and applying a patch as for new work.

10.3 Drainage outlets must be maintained to operate effectively, and finish courses must be kept clean. Cleaning materials that may affect polymer based membranes must not be used.

Outbreak of Fire

11.1 The membranes must be protected from heat sources such as flues and chimneys in accordance with the requirements of NZBC Acceptable Solution C/AS1 Part 9 for the protection of combustible materials.

External Moisture

12.1 Decks and balconies must be designed and constructed to shed precipitated moisture. They must also take account of snowfalls in snow prone areas. A means of meeting code compliance with NZBC Clause E2.3.1 is given by the Technical Literature which gives details aligned with NZBC Acceptable Solution E2/AS1.

12.2 When installed in accordance with this Certificate and the Technical Literature, Superflex™ External Waterproofing Membranes will prevent the penetration of water and will therefore meet code compliance with Clause E2.3.2. The membranes are impervious to water and will give a weathertight deck or balcony.

12.3 The minimum fall to decks, balconies and gutters must be 1 in 60 and all falls must slope to an outlet. Inadequate falls will allow moisture to collect and increase the risk of deterioration of the membrane and tiling finish.

12.4 Superflex™ External Waterproofing membranes are impermeable; therefore a means of dissipating construction moisture must be provided in the building design and construction to meet code compliance with Clause E2.3.6.

12.5 Deck and balcony falls must be built into the substrate and not created with mortar screeds applied over the membrane.

12.6 Allowance for deflection and settlement of the substrate must be made in the design of the deck or balcony to ensure falls are maintained and no ponding of water can occur.

12.7 Drainage flanges must be used for any outlet and must be fitted with a grate or cage to reduce potential sources of blockages. An overflow must be provided where the deck or balcony does not drain to an external gutter or spouting.

12.8 Penetrations and upstands of the membranes must be raised above the level of any possible flooding caused by blockage of deck and balcony drainage.

12.9 The design of details not covered by the Technical Literature is subject to specific weathertightness design and is outside the scope of this Certificate.

Installation Information

Installation Skill Level Requirement

13.1 Installation of the membranes must be completed by approved applicators that have completed and passed the Ardex New Zealand Ltd training programme.

13.2 Installation of substrates must be completed by tradespersons with an understanding of deck and balcony construction, in accordance with instructions given within the Ardex New Zealand Ltd Technical Literature and this Certificate.

Preparation of Substrates

14.1 Substrates must be dry, clean and stable before installation commences. Surfaces must be smooth and free from nibs, sharp edges, dust, dirt or other materials such as oil, grease or concrete formwork release agents. All surface defects must be filled to achieve an even and uniform surface.

14.2 Concrete substrates can be checked for dryness by using a hygrometer, as set out in BRANZ Bulletin No. 424. The relative humidity of the concrete must be 75% or less before membrane application.

14.3 The moisture content of a timber substructure must be a maximum of 20% and fibre cement sheet must be dry at time of membrane application. This will generally require fibre cement sheets to be covered until just before the membrane is laid, to prevent rain wetting.

14.4 Substrates must be primed with Superflex™ Primer and allowed to cure before the membrane is installed.

Membrane Installation

15.1 Installation must not be undertaken where the substrate surface temperature is below 10°C or above 35°C.

15.2 Superflex™ 3 Two Part Bathroom and Balcony liquid and dry components must be mixed and left to stand for 5 minutes before re-mixing, then applying. Superflex™ 1 Premixed Bathroom and Balcony must be thoroughly stirred before application.

15.3 The membrane must be applied in a minimum of two coats at the rates set out in the Technical Literature to give a total finished thickness of 1.5 mm. Subsequent coats must be applied in an opposite direction to the previous coat.

15.4 Application can be made by roller (medium/long nap), brush (long bristle), or a flat steel trowel.

15.5 Reinforcement fabric is bedded into the wet layer between coats to provide movement protection at wall/wall and wall/floor junctions, or any other areas such as joints in the flooring substrate, floor cracks, or around penetrations in the membrane.

15.6 It is strongly recommended to protect the membrane with temporary covers until it is fully cured in case of mechanical damage or rain wetting.

15.7 Clean up may be undertaken with water.

Tiling

16.1 The membrane must be fully cured before tiling. The cured membrane must be protected at all times to prevent mechanical damage, so may require temporary covers until the finishing is completed.

16.2 Tiling must be undertaken in accordance with AS 3958.1 and the BRANZ Good Tiling Practice Guide. The compatibility of the tile adhesive must be confirmed with the adhesive manufacturer or Ardex New Zealand Ltd.

Inspections

17.1 The Technical Literature must be referred to during the inspection of membrane installations by Building Consent Authorities and Territorial Authorities.

17.2 Critical areas of inspection for waterproofing systems are:

- Construction of substrates, including crack control and installation of bond breakers and movement control joints.
- Moisture content of the substrate prior to the application of the membrane.
- Acceptance of the substrate by the membrane installer prior to application of the membrane.

- Installation of the membrane to the manufacturer's instructions, particularly installation to the correct thickness.
- Membrane curing and integrity prior to the installation of tiles, including protection from moisture, frost and mechanical damage during curing.

Health and Safety

19.1 Safe use and handling procedures for the membrane systems are provided in the Technical Literature. The products must be used in conjunction with the relevant materials safety data sheet for each membrane.

Basis of Appraisal

The following is a summary of the technical investigations carried out:

Tests

20.1 The following testing of Superflex™ 1 Premixed Bathroom and Balcony and Superflex™ 3 Two Part Bathroom and Balcony has been undertaken by Ardex Australia Pty Ltd research and development laboratory: water vapour transmission; water absorption; tensile strength and elongation before and after UV exposure, immersion in bleach, immersion in industrial detergent and immersion in water. Test methods and results were reviewed by BRANZ and found to be satisfactory.

20.2 The following testing of Superflex™ 1 Premixed Bathroom and Balcony was undertaken by the Commonwealth Scientific Industrial Research Organisation (CSIRO) Australia:

- In accordance with ANSI A118.10 for ICBO Evaluation Service - dimensional stability; waterproofness; shear strength to ceramic tile and cement mortar; and fungal and micro-organism resistance.
- In accordance with AS 1145 – behaviour under cyclic strain.

Test methods and results were reviewed by BRANZ and found to be satisfactory.

20.3 Testing of Superflex™ 1 Premixed Bathroom and Balcony and Superflex™ 3 Two Part Bathroom and Balcony has been undertaken by BRANZ for low temperature flexibility and peel adhesion after heat/humidity aging.

20.4 Testing for suitability over particleboard in accordance with AS/NZS 4858-2004, Appendix C has not been undertaken because compliance with the standard has been met by satisfactory water vapour transmission test results.

Other Investigations

21.1 An assessment was made of the durability of the Superflex™ External Waterproofing Membranes by BRANZ technical experts.

21.2 Site visits have been carried out by BRANZ to assess the practicability of installation, and to examine completed installations.

21.3 The Technical Literature has been examined by BRANZ and found to be satisfactory.

Quality

22.1 The manufacture of the Superflex™ products by Ardex Australia Pty Ltd has been examined by BRANZ, and details regarding the quality and composition of the materials used were obtained by BRANZ and found to be satisfactory.

22.2 The quality management system of Ardex Australia Pty Ltd has been assessed and registered as complying with the requirements of AS/NZS ISO 9001:2000 by SAI Global, Certificate Number QEC1219.

22.3 The quality of manufacture of the Superflex™ products is the responsibility of Ardex Australia Pty Ltd.

22.4 The quality of supply of the Superflex™ products to the market is the responsibility of Ardex New Zealand Ltd.

22.5 Quality on site is the responsibility of Ardex trained and approved applicators.

22.6 Designers are responsible for the substrate design, and building contractors are responsible for the quality of construction of substrate systems in accordance with the instructions of the substrate manufacturer, Ardex New Zealand Ltd and this Certificate.

22.7 Building owners are responsible for the maintenance of the tiling systems in accordance with the instructions of Ardex New Zealand Ltd's instructions.

Sources of Information

- AS 2908.2: 2000 Cellulose-cement products - Flat sheet.
- AS 3958.1 Guide to the installation of ceramic tiles.
- AS/NZS 2269:1994 Plywood - Structural.
- NZS 3101: 1995 The design of concrete structures.
- NZS 3604: 1999 Timber framed buildings.
- Approved Document for New Zealand Building Code External Moisture Clause E2, Building Industry authority, Third Edition June 2004.
- New Zealand Building Code Handbook and Approved Documents, Building Industry Authority, 1992.
- The Building Regulations 1992, up to, and including October 2004 Amendment.
- Tiling Good Practice Guide, BRANZ, March 2004.
- Membrane Roofing Good Practice Guide, BRANZ, November 1999.

NZBC Acceptable Solution E2/AS1

References to NZBC Acceptable Solution E2/AS1 in this Certificate are to NZBC Acceptable Solution E2/AS1 Third Edition June 2004.



In the opinion of BRANZ, Superflex™ External Waterproofing Membranes are fit for purpose and will comply with the Building Code to the extent specified in this Certificate provided they are used, designed, installed and maintained as set out in this Certificate.

The Appraisal Certificate is issued only to the Certificate Holder, Ardex New Zealand Ltd, and is valid until further notice, subject to the Conditions of Certification.

Conditions of Certification

1. This Certificate:
 - a) relates only to the product as described herein;
 - b) must be read, considered and used in full together with the technical literature;
 - c) does not address any Legislation, Regulations, Codes or Standards, not specifically named herein;
 - d) is copyright of BRANZ.
2. The Certificate Holder:
 - a) continues to have the product reviewed by BRANZ;
 - b) shall notify BRANZ of any changes in product specification or quality assurance measures prior to the product being marketed;
 - c) abides by the BRANZ Appraisals Services Terms and Conditions.
3. The product and the manufacture are maintained at or above the standards, levels and quality assessed and found satisfactory by BRANZ.
4. BRANZ makes no representation as to:
 - a) the nature of individual examples of, batches of, or individual installations of the product, including methods and workmanship;
 - b) the presence or absence of any patent or similar rights subsisting in the product or any other product;
 - c) any guarantee or warranty offered by the Certificate Holder.
5. Any reference in this Certificate to any other publication shall be read as a reference to the version of the publication specified in this Certificate.

For BRANZ

P Robertson
Chief Executive

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