



**BRANZ Appraised**

Appraisal No.472 [2005]

BRANZ Appraisals

Technical Assessments of products  
for building and construction

**BRANZ  
APPRAISAL  
CERTIFICATE  
No. 472 (2005)**

**SUPERFLEX™ WET  
AREA MEMBRANES**

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## Product

1.1 Superflex™ Wet Area Membranes are premixed and two-part, liquid applied waterproofing membranes for use under ceramic tiles in internal wet areas.



## Scope

2.1 Superflex™ Wet Area Membranes have been appraised for use as waterproofing membranes for internal wet areas of buildings, within the following scope:

- on floor substrates of concrete, flooring grade particleboard, plywood, and fibre cement sheet tile underlay, and on wall substrates of wet area fibre cement sheet lining systems and wet area plasterboard lining systems; and,
- when protected from physical damage by ceramic tiles; and,
- where floors are designed and constructed such that deflections do not exceed 1/360<sup>th</sup> of the span.

2.2 The use of Superflex™ Wet Area Membranes on concrete slabs where hydrostatic or vapour pressure is present is outside the scope of this Certificate.

2.3 Movement and control joints in the substrate must be carried through to the tile finish. The design and construction of the substrate and movement and control joints is specific to each building and therefore the responsibility of the building designer and building contractor and is outside the scope of this Certificate.

2.4 Ceramic tile finishes are outside the scope of this Certificate.

2.5 The products must be installed in accordance with the Ardex New Zealand Ltd Technical Literature referred to in Paragraph 6.1 and by Ardex trained and approved applicators.

## Building Regulations

### New Zealand Building Code (NZBC)

3.1 In the opinion of BRANZ, Superflex™ Wet Area Membranes if designed, used, installed and maintained in accordance with the statements and conditions of this Certificate, will meet or contribute to meeting the following provisions of the NZBC:

**Clause B2 DURABILITY:** Performance B2.3.1 (b) 15 years. Superflex™ Wet Area Membranes meet this requirement. See Paragraph 9.1.

**Clause E3 INTERNAL MOISTURE:** Performance E3.3.6. Interior wet area floors and walls incorporating Superflex™ Wet Area Membranes will meet this requirement. Paragraphs 11.1 – 11.7.

**Clause F2 HAZARDOUS BUILDING MATERIALS:** Performance F2.3.1. Superflex™ Wet Area Membranes meet this requirement and will not present a health hazard to people.

3.2 This Certificate appraises an **Alternative Solution** in terms of New Zealand Building Code compliance.

## Technical Specification

4.1 Materials supplied by Ardex New Zealand Ltd are as follows:

### Superflex™ 1 Premixed Bathroom and Balcony

- A one part, polymer-based, ready-to-use, liquid-applied membrane containing micro-fibres, supplied as a light blue thixotropic paste in 6.5 kg (approximately 5 litres) and 20 kg (approximately 15 litres) pails.

### Superflex™ 3 Two Part Bathroom and Balcony

- A fast drying, two part, flexible, cementitious-based, liquid applied membrane containing micro-fibres. It is supplied as Superflex™ 3 Part A Liquid in 10 and 20 kg pails and Superflex™ 3 Part B Powder in 10 kg multi-wall bags. When dry, the membrane is light grey in colour.

### Superflex™ Primer

- A water-based primer used to seal substrates and enhance the adhesion of the membranes. It is supplied as a red coloured liquid in 20 kg plastic containers.

## Handling and Storage

5.1 All materials must be stored inside, up off concrete floors, in dry conditions, out of direct sunlight and out of freezing conditions. The membrane products have a shelf life of 12 months from date of manufacture in the original unopened packaging. Once opened, the products must be used within 3 months.

## Technical Literature

6.1 Refer to the Appraisals listing on the BRANZ website for details of the current Technical Literature for the Superflex™ Wet Area Membranes. The Technical Literature must be read in conjunction with this Certificate. All aspects of design, use, installation and maintenance contained in the Technical Literature and within the scope of this Certificate must be followed.

## Design Information

### General

7.1 Superflex™ Wet Area Membranes are for use in buildings where an impervious waterproof membrane is required to floors and walls to prevent damage to building elements and adjoining areas.

7.2 Superflex™ 3 Two Part is designed to be used where a quicker curing time is required, such as in cool or humid conditions.

7.3 The membranes must be protected from physical damage by the application of ceramic tile finishes.

7.4 Movement and control joints may be required depending on the shape and size of the building or room, and the tile finish specified. Design guidelines can be found in the BRANZ Tiling Good Practice Guide.

7.5 Timber framing systems must comply with NZS 3604,

or where specific engineering design is used, the framing shall be of at least equivalent stiffness to the framing provisions of NZS 3604, or comply with the serviceability criteria of NZS 4203. In all cases framing must be provided so that the maximum span of the substrate as specified by the substrate manufacturer is met and all sheet edges are fully supported. Timber framing systems supporting the substrates must be constructed such that deflections do not exceed 1/360<sup>th</sup> of the span. Where NZS 3604 is used, the allowable joist spans given in Table 7.1 shall be reduced by 20%.

## Substrates

### Plywood

8.1 Plywood must be a minimum of 17mm thick complying with AS/NZS 2269, CD Grade Structural with sanded C face upwards and treated to H3 (CCA treated). LOSP treated plywood must not be used. The plywood must be supported with dwangs or framing with a maximum span of 400mm in each direction, fixed with 10g x 50mm stainless steel countersunk head screws at 150mm centres on the edges and 200mm through the body of the sheets.

### Fibre Cement Compressed Sheet/ Fibre Cement Sheet Tile Underlay

8.2 Fibre cement compressed sheet must be manufactured to comply with the requirements of AS 2908.2 and must be specified by the manufacturer as being suitable for use as a wet area substrate. Fibre cement sheet tile underlay must be covered by a valid BRANZ Appraisal Certificate for use in internal wet areas. Installation must be in accordance with manufacturer's instructions.

### Particleboard

8.3 Particleboard must be specified for the end use in accordance with NZS 3602.

### Concrete and Concrete Masonry

8.4 Concrete and concrete masonry substrates must be to a specific engineering design meeting the requirements of the NZBC, such as concrete construction to NZS 3101 and NZS 3604 Concrete Slab-On-Ground Floors and Concrete masonry to NZS 4229 and NZS 4230.

### Wet Area Wall Linings

8.5 Plasterboard wall linings must be manufactured to comply with AS/NZS 2588, and be covered by a valid BRANZ Appraisal Certificate for use in internal wet areas.

8.6 Fibre Cement Sheet must be covered by a valid BRANZ Appraisal Certificate for use in wet areas.

## Durability

### Serviceable Life

9.1 The Superflex™ Wet Area Membranes, when subjected to normal conditions of environment and use, are expected to have a serviceable life of at least 15 years and be compatible with tile finishes with a design service life of 15-25 years.

## Maintenance

10.1 No maintenance of the membranes will be required provided significant substrate movement does not occur and the tile finish remains intact. Regular checks must be made of the tiled areas to ensure they are sound and will not allow moisture to penetrate. Any cracks or damage must be repaired immediately by repairing the tiles, grouts and sealants.

10.2 In the event of damage to the membranes, the tiling must be removed and the membrane repaired by removing the damaged portion and applying a patch as for new work.

10.3 Drainage outlets must be maintained to operate effectively, and tile finishes must be kept clean.

## Internal Moisture

11.1 Superflex™ Wet Area Membranes when fully cured are impervious to water and when appropriately designed and installed will avoid the likelihood of water penetrating behind linings or entering concealed spaces.

11.2 Superflex™ Wet Area Membranes are suitable for use to achieve constraint of accidental overflow to meet NZBC Clause E3.3.2. A means of Code Compliance is given in NZBC Acceptable Solution E3/AS1 Paragraph 2.

11.3 Surfaces must be finished with ceramic tiles. A means of Code Compliance to NZBC Clause E3.3.3 is given in Acceptable Solution E3/AS1 Paragraph 3.1.1 (b) and 3.1.2 (b).

11.4 Falls in showers and shower areas must be a minimum of 1 in 50. In unenclosed showers, falls must extend a minimum of 1500 mm out from the shower rose. Floor wastes must be provided and the floor must fall to the outlet.

11.5 The waterproofing membrane must completely cover shower bases, and for unenclosed showers it must extend a minimum of 1500 mm out from the shower rose. Further design guidance on waterproofing wet areas, including waterproofing walls and junctions can be obtained from AS 3740, the BRANZ Tiling Good Practice Guide, and flooring and wallboard manufacturers.

11.6 Where water resistant wall finishes such as prefinished sheet materials are used, they must flash over the membrane a minimum of 30mm.

11.7 BRANZ recommends the entire floor be covered by a waterproof membrane for bath, shower and spa rooms where timber, plywood or particleboard floors are used. This is also a requirement of particleboard manufacturers.

## Installation Information

### Installation Skill Level Requirement

12.1 Installation of the membranes must be completed by approved applicators who have completed and passed the Ardex New Zealand Ltd training programme

12.2 Installation of substrates must be completed by tradespersons with an understanding of internal wet area construction, in accordance with instructions given within the Ardex New Zealand Ltd Technical Literature and this Certificate.

### Preparation of Substrates

13.1 Substrates must be dry and clean before installation commences. Surfaces must be even and free from nibs, sharp edges, dust, dirt or other materials such as oil, grease or concrete formwork release agents.

13.2 Concrete substrates can be checked for dryness by using a hygrometer as set out in BRANZ Bulletin No. 424. The relative humidity of the concrete must be 75% or less before membrane application.

13.3 All voids, cracks, holes, joints and excessively rough areas must be filled to achieve a smooth and uniform surface. Junctions of substrate abutments, such as at wall/floor junctions must have a bond breaker joint system installed as set out in the Technical Literature.

13.4 Substrates must be primed with Superflex™ Primer and allowed to cure before the membrane is installed.

## Membrane Installation

14.1 Installation must not be undertaken where the substrate surface temperature is below 10°C or above 35°C.

14.2 Superflex™ 3 Two Part Bathroom and Balcony liquid and dry components must be mixed and left to stand for 5 minutes before re-mixing, then applying. Superflex™ 1 Premixed Bathroom and Balcony must be thoroughly stirred before application.

14.3 The membrane must be applied in a minimum of two coats at the rates set out in the Technical Literature to give a total finished thickness of 1.2 – 1.5 mm. Subsequent coats must be applied at an opposite direction to the previous coat.

14.4 Application can be made by roller (medium/long nap), brush (long bristle), or a flat steel trowel.

14.5 Reinforcement fabric is bedded into the wet layer between coats to provide movement protection at wall/wall and wall/floor junctions, and at any other areas such as joints in the flooring substrate, floor cracks or around penetrations in the membrane.

14.6 Clean up may be undertaken with water.

## Tiling

15.1 The membrane must be fully cured before tiling. The cured membrane must be protected at all times to prevent mechanical damage, so may require temporary covers until the finishing is completed.

15.2 Tiling must be undertaken in accordance with AS 3958.1 and the BRANZ Good Tiling Practice Guide. The compatibility of the tile adhesive must be confirmed with the adhesive manufacturer or Ardex New Zealand Ltd.

## Inspections

16.1 The Technical Literature must be referred to during the inspection of membrane installations by Building Consent Authorities and Territorial Authorities.

16.2 Critical areas of inspection for waterproofing systems are:

- Construction of substrates, including crack control and installation of bond breakers and movement control joints.
- Moisture content of the substrate prior to the application of the membrane.
- Acceptance of the substrate by the membrane installer prior to application of the membrane.
- Installation of the membrane to the manufacturer's instructions, particularly installation to the correct thickness.
- Membrane curing and integrity prior to the installation of tiles including protection from mechanical damage during curing and prior to tile installation.

## Health and Safety

17.1 Safe use and handling procedures for the membrane systems are provided in the Technical Literature. The products must be used in conjunction with the relevant materials safety data sheet for each membrane.

## Basis of Appraisal

The following is a summary of the technical investigations carried out:

### Tests

18.1 The following testing of Superflex™ 1 Premixed Bathroom and Balcony and Superflex™ Two Part Bathroom and Balcony has been undertaken by Ardex Australia Pty Ltd research and development laboratory: water vapour transmission; water absorption; tensile strength and elongation before and after UV exposure, immersion in bleach, immersion in industrial detergent and immersion in water. Test methods and results were reviewed by BRANZ and found to be satisfactory.

18.2 The following testing of Superflex™ 1 Premixed Bathroom and Balcony was undertaken by the Commonwealth Scientific Industrial Research Organisation (CSIRO) Australia:

- In accordance with ANSI A118.10 for ICBO Evaluation Service - dimensional stability; waterproofness; shear strength to ceramic tile and cement mortar; and fungal and micro-organism resistance.
- In accordance with AS 1145 – behaviour under cyclic strain.

Test methods and results were reviewed by BRANZ and found to be satisfactory.

18.3 Testing of Superflex™ 1 Premixed Bathroom and Balcony and Superflex™ 3 Two Part Bathroom and Balcony has been undertaken by BRANZ for low temperature flexibility and peel adhesion after heat/humidity aging.

18.4 Testing for suitability over particleboard in accordance with AS/NZS 4858-2004, Appendix C has not been undertaken because compliance with the standard has been met by satisfactory water vapour transmission test results.

### Other Investigations

19.1 An assessment was made of the durability of the Superflex™ Wet Area Membranes by BRANZ technical experts.

19.2 Site visits have been carried out by BRANZ to assess the practicability of installation, and to examine completed installations.

19.3 The Technical Literature has been examined by BRANZ and found to be satisfactory.

### Quality

20.1 The manufacture of the Superflex™ products by Ardex Australia Pty Ltd has been examined by BRANZ, and details regarding the quality and composition of the materials used were obtained by BRANZ and found to be satisfactory.

20.2 The quality management system of Ardex Australia Pty Ltd has been assessed and registered as complying with the requirements of AS/NZS ISO 9001:2000 by SAI Global, Certificate Number QEC1219.

20.3 The quality of manufacture of the Superflex™ products is the responsibility of Ardex Australia Pty Ltd.

20.4 The quality of supply of the Superflex™ products to the market is the responsibility of Ardex New Zealand Ltd.

20.5 Quality on site is the responsibility of the trained and approved applicators.

20.6 Designers are responsible for the substrate design, and building contractors are responsible for the quality of construction of substrate systems in accordance with the instructions of the substrate manufacturer, Ardex New Zealand Ltd and this Certificate.

20.7 Building owners are responsible for the maintenance of the tiling systems in accordance with Ardex New Zealand Ltd's instructions.

## Sources of Information

- AS 2908.2: 2000 Cellulose-cement products - flat sheet.
- AS 3740 – 2004 Waterproofing of wet areas within residential buildings.
- AS 3958.1 1991 Guide to the installation of ceramic tiles.
- ASTM D2919-01 Standard test method for determining durability of adhesive joints stressed in shear by tension loading.
- AS/NZS 4858 - 2004 Wet area membranes.
- AS/NZS 2269:1994 Plywood - Structural.
- NZS 3101: 1995 The design of concrete structures.
- NZS 3602: 2003 Timber and wood-based products for use in buildings.
- NZS 3604: 1999 Timber framed buildings.
- NZS 4229:1999 Concrete masonry buildings not requiring specific engineering design.
- NZS 4230:1990 Code of practice for the design of masonry structures.
- New Zealand Building Code Handbook and Approved Documents, Building Industry Authority, 1992.
- The Building Regulations 1992, up to, and including October 2004 Amendment.
- Tiling Good Practice Guide, BRANZ, March 2004.
- Membrane Roofing Good Practice Guide, BRANZ , November 1999



**BRANZ**

In the opinion of BRANZ, Superflex™ Wet Area Membranes are fit for purpose and will comply with the Building Code to the extent specified in this Certificate provided they are used, designed, installed and maintained as set out in this Certificate.

The Appraisal Certificate is issued only to the Certificate Holder, Ardex New Zealand Ltd, and is valid until further notice, subject to the Conditions of Certification.

### Conditions of Certification

1. This Certificate:
  - a) relates only to the product as described herein;
  - b) must be read, considered and used in full together with the technical literature;
  - c) does not address any Legislation, Regulations, Codes or Standards, not specifically named herein;
  - d) is copyright of BRANZ.
2. The Certificate Holder:
  - a) continues to have the product reviewed by BRANZ;
  - b) shall notify BRANZ of any changes in product specification or quality assurance measures prior to the product being marketed;
  - c) abides by the BRANZ Appraisals Services Terms and Conditions.
3. The product and the manufacture are maintained at or above the standards, levels and quality assessed and found satisfactory by BRANZ.
4. BRANZ makes no representation as to:
  - a) the nature of individual examples of, batches of, or individual installations of the product, including methods and workmanship;
  - b) the presence or absence of any patent or similar rights subsisting in the product or any other product;
  - c) any guarantee or warranty offered by the Certificate Holder.
5. Any reference in this Certificate to any other publication shall be read as a reference to the version of the publication specified in this Certificate.

For BRANZ

P Robertson  
Chief Executive

Date of issue: 20 June 2005